

User Guide

Trench Box



Product Information

Overview

A trench lining system for trench ground support.

The Conquip Trench Box is a two sided, simple to assemble, trench lining support system designed to be installed by simply lowering the box into the excavation via a crane.

The most common application of the Trench Box is for utility pipe installation where ground movement is not critical. The size of the system required depends on the maximum trench depth and the size of the pipe sections.

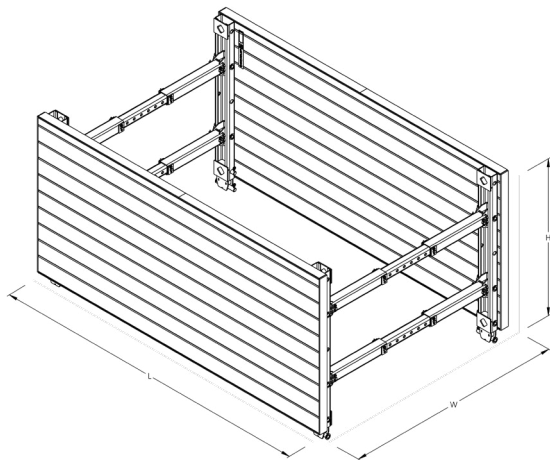
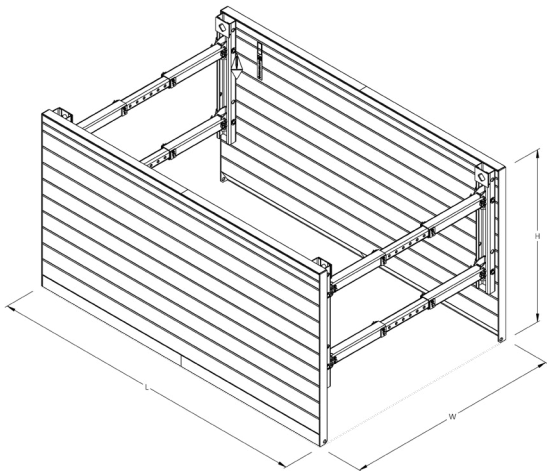
Key Benefits

- Suitable for trench widths of up to 3 metres.
- Designed for use with Conquip Incremental Struts.
- Robust design manufactured from high-quality steel.
- 1500mm under strut clearance.
- Heavy-duty system rated to 60kPa.
- A full range of suitable lifting and extraction chains, edge protection and trench access accessories are available on request.

The Trench Box complies with the design codes listed below:

- AS 4100:2020- Steel Structure
- AS4744.1-2000 Steel shoring and trench lining equipment- Part 1: Design

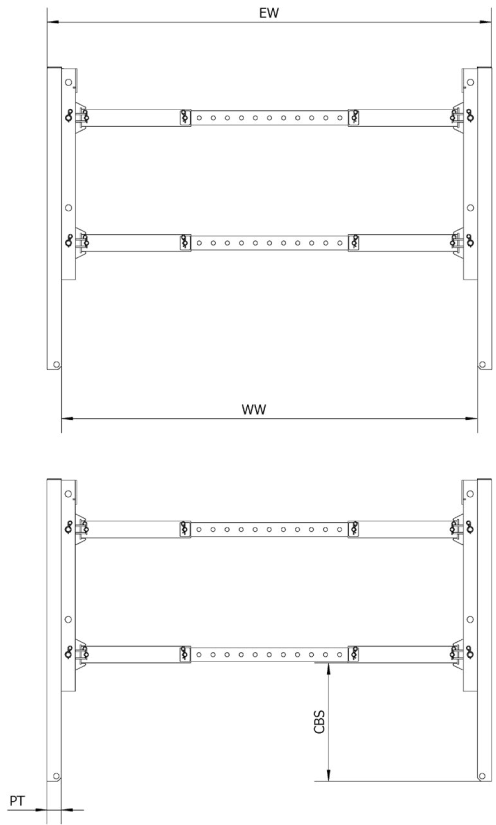
Product Information
Specification



*The external width and the assembled box weight will depend on your strut configuration.

Item	Product Code	Length	Width* (Min - Max)	Height	Weight* (Min - Max)
Base Box	TL101-00009	4000mm	1270-3170mm	2400mm	2995-3200kg
Extension Box	TL101-00010	4000mm	1270-3170mm	1920mm	1995-2200kg

Product Information
Specification



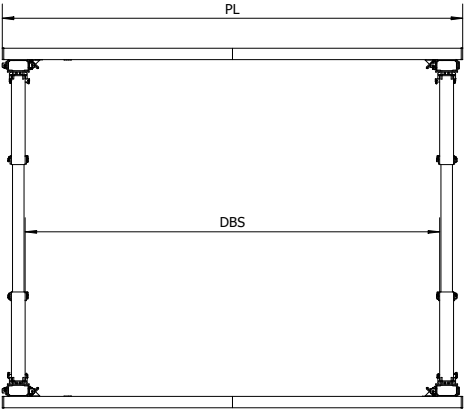
¹When using the High Clearance Adaptor bracket the clearance below strut is 1643mm.

²The working width will depend on your strut configuration. See page 7 for details.

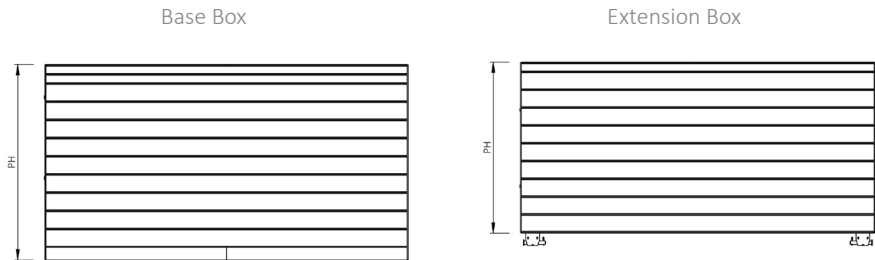
Item	Product Code	Clearance Below Strut ¹	Working Width ²	Panel Thickness	Lifting Point Pulling Force
Base Box	TL101-00009	1500mm	1050-2960mm	110mm	11100N
Extension Box	TL101-00010	1500mm	1050-2960mm	110mm	11100N

Product Information
Specification

Top View



Side View

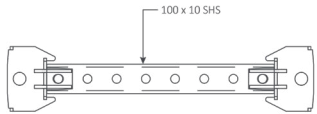


Item	Product Code	Panel Length	Panel Height	Panel Weight	Distance Between Struts
Base Box	TL101-00009	4000mm	2400mm	1400kg	3560mm
Extension Box	TL101-00010	4000mm	1920mm	900kg	3560mm

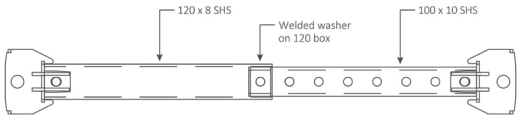
Product Information
Specification

Incremental Strut Configurations

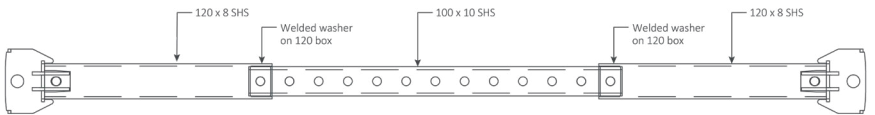
One Section Strut Assembly



Two Section Strut Assembly



Three Section Strut Assembly



NOTE: Three Section Struts must always be built with the 120 box sections on the outside, washers facing inwards as shown above.

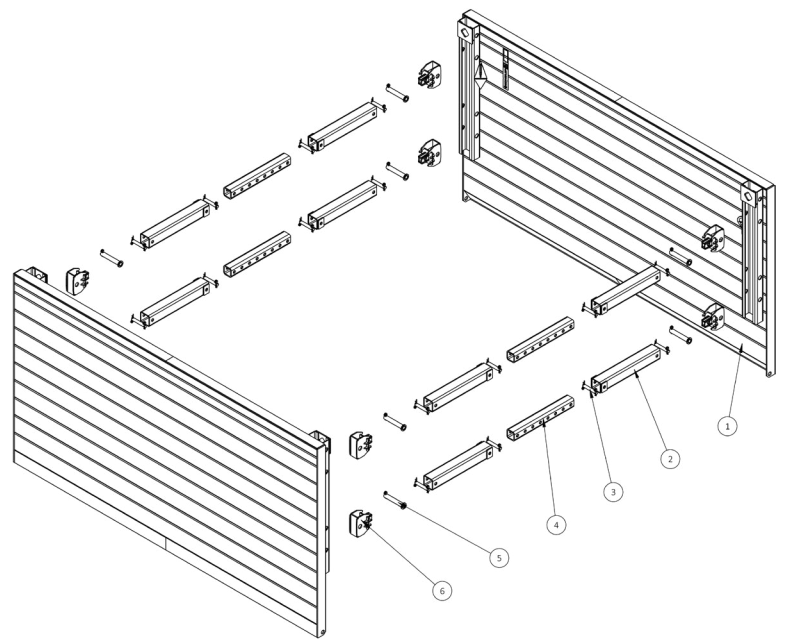
Strut Assembly	Working Width (Min-Max)	External Width (Min-Max)	Strut Weight* (Per Strut)	Strut Weight* (Per Box)
One Section	1050mm	1270mm	40kg	160kg
Two Section	1060-2260mm	1270-2470mm	76.9kg	308kg
Three Section	1760-2960mm	1970-3170mm	99.6kg	400kg

*Base and extension boxes require 4 strut assemblies per box. These weights includes rockers and pins.

Product Information

Parts Diagram

Trench Base Box



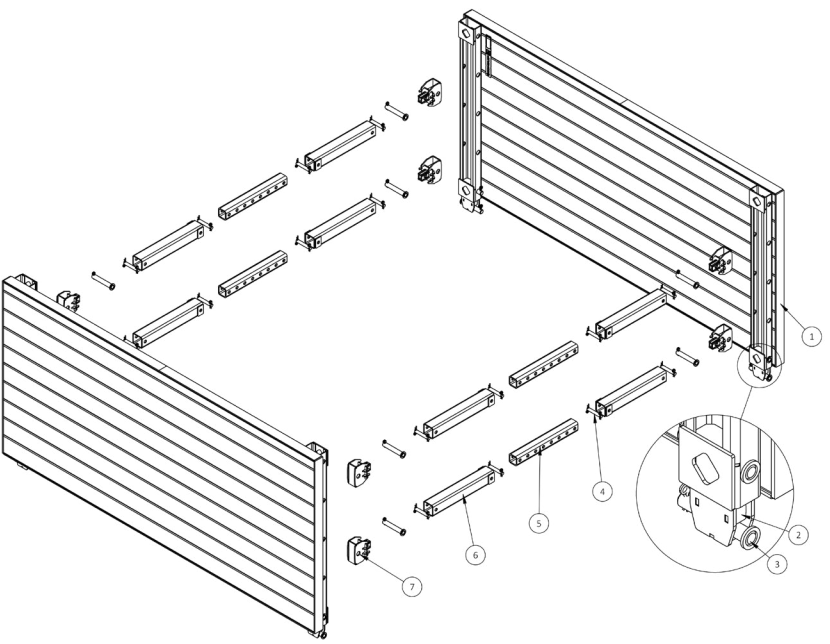
NOTE: These parts are for this model, they may differ for previous versions. Please contact Conquip with any queries.

Item Number	Part Number	Description	Quantity
1	TL900276	Trench Box Base Panel 4000mm x 2400mm	2
2	TL900294	28mm Pin Assembly	16
3	TL900047	100x100x10mm Strut Section w/ Adjustable Holes 780mm	8
4	TL900293	120x120x780 Incremental Strut Section	4
5	TL900043	40mm Pin Assembly	8
6	TL900041	Rocker Assembly	8

Product Information

Parts Diagram

Trench Extension Box



NOTE: These parts are for this model, they may differ for previous versions. Please contact Conquip with any queries.

Item Number	Part Number	Description	Quantity
1	TL900277	Trench Box Extension Panel 4000mm x 2400mm	2
2	TL900046	Connector Assembly	4
3	TL900043	40mm Pin Assembly	12
4	TL900294	28mm Pin Assembly	16
5	TL900293	120x120x780 Incremental Strut Section	4
6	TL900047	100x100x10mm Strut Section w/ Adjustable Holes 780mm	8
7	TL900041	Rocker Assembly	8

Original Working Instructions

Usage Instructions

Important Usage Instructions

- No personnel should be in the trench when the Trench Box is being installed or removed.
- The Trench Base Box is craned into the trench first at the required width.
- The Trench Extension Box is then craned in on top and attached using the connector assembly and the 40mm pin assembly.

Important Assembly Notes

- Top extension boxes are to be assembled in the same way but only two struts should be fitted. Extension boxes are secured to the base boxes using connector brackets and pins.
- Keep hands clear of naked surfaces.

Assembly instructions

1. Using a certified lifting sling connected to the four corner lifting points, lift the panel onto some bearers and using the pins provided, connect the rocker assembly to the panel. (Figs 1.1 & 1.2)
2. Place all four struts onto the rockers protruding from the panel facing upwards and secure them using the pins and R-clips supplied. (Fig 1.3 & 1.4)
3. Then connect the four remaining rocker assemblies to the struts using the
4. 40mm pins and R-clips supplied. Connect the sling to the lifting points of the panel facing downwards and lift it into position above the struts.
5. Lower the plate carefully, guiding the runners onto the four upright strut assemblies.
6. Secure the struts to the panel with the remaining four pins and R-clips. (Figs 1.5 & 1.6)
7. Disconnect the lifting sling connection points from the two lower lifting points and lift the box to the upright working position.
8. Connect the two free legs of the lifting sling to the upper lifting points of the other panel before lifting the box into the trench.

Original Working Instructions

Usage Instructions

Fig 1.1

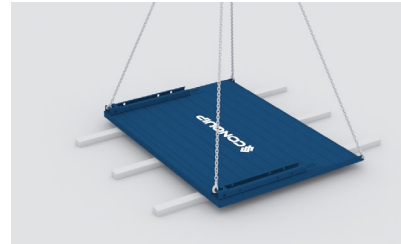


Fig 1.2

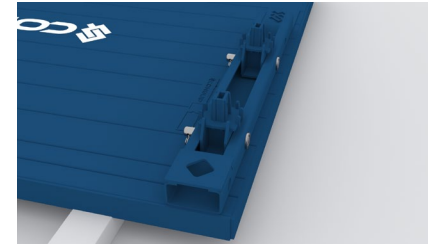


Fig 1.3

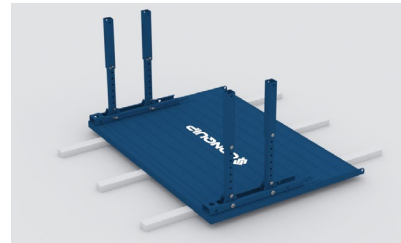


Fig 1.4



Fig 1.5

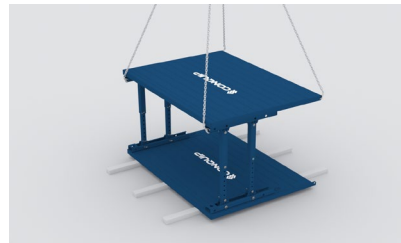


Fig 1.6



Original Working Instructions

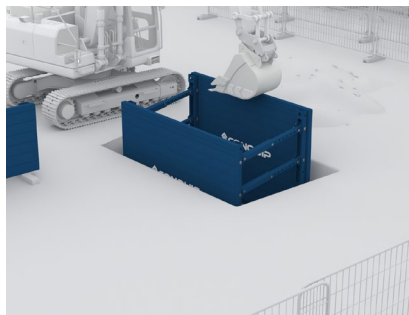
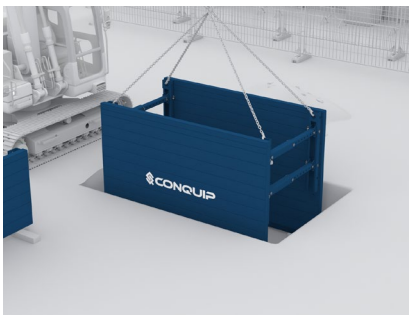
Usage Instructions

Important Installation Notes

- All personnel involved in installation must wear relevant personal protective equipment.
- Never enter an unsupported excavation.
- It is mandatory to use edge protection when carrying out trench support.
- Conquip recommends using the excavator 'dig and push' method where possible. However, if the ground is too hard, or if using the High Clearance Adaptor, lower the Trench Box into the trench with lifting chains.

Installation Instructions

1. Excavate the ground to approximately one metre or deeper, as ground conditions permit.
2. Lower the box into the trench using a certified four-leg chain sling of the correct volume.
3. The excavator operator then digs progressively between the two faces of the box panels.
4. The operator then uses the back of the bucket of the excavator to push down on the four corners of the box in turn.



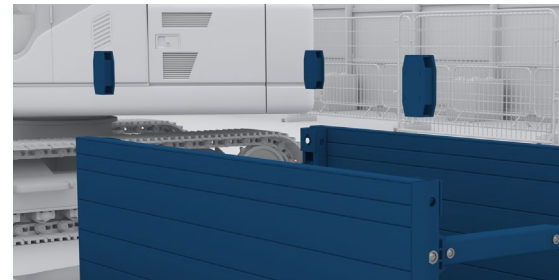
5. Repeat steps 3 and 4 until the desired depth is reached.
6. Add Edge Protection panels to secure the area.

Original Working Instructions

Usage Instructions

Connecting Extensions Boxes

1. For some applications, greater trench depths are required. To achieve these depths, extension boxes may be required to sufficiently support the excavation. Before connecting an extension box, ensure the base box is approximately 200mm above ground level.
2. Extension boxes are attached to base boxes using connectors in each corner. Fit four connectors within the panel soldier of the base box and secure each using a 40mm Ø pin and R-clip.



3. Attach a four-leg chain to the lifting points of the extension box and lower it on top of the base box. The protruding connector must lock into the top of the panel soldier of the extension box.
4. Once in place, insert a 40mm Ø pin through the panel soldier and connector. Then secure with an R-clip.



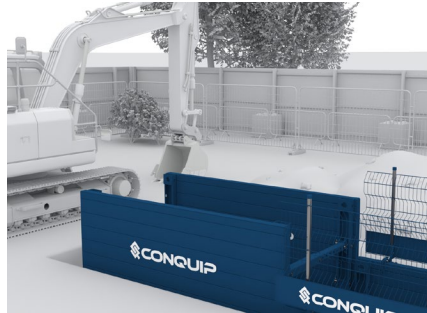
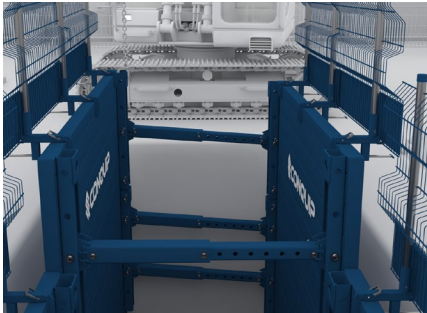
5. Once the extension box has been attached, use the dig and push technique until the Trench Box assembly is at the desired depth.
6. Add Edge Protection panels to secure the area.

Original Working Instructions

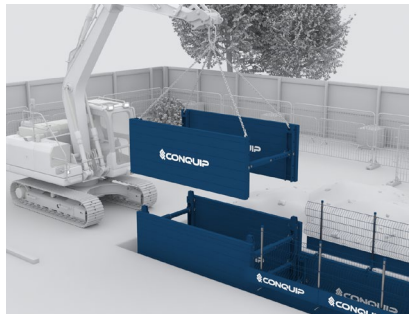
Usage Instructions

Extraction Instructions

1. Backfill the trench around the Trench Box.
2. Attach a certified lifting chain to one of the top lifting points on the extension box.
3. Slowly lift the corner of the extension box.
4. Repeat this process for each opposite lifting point in turn until the extension box is one metre above the ground.
5. Loosen the telescopic clamps and remove the Edge Protection panels.



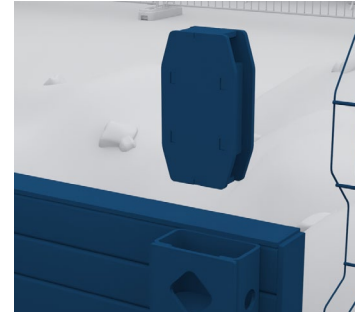
6. Backfill the trench.
7. Attach a certified lifting chain to one of the top lifting points on the extension box.
8. Lift the corner of the extension box. Repeat this process for each opposite lifting point in turn until the base box is one metre above ground level.
9. Attach a suitably rated four-leg chain sling to the top lifting points on the extension box.
10. Remove the R-clips and pins from the connectors to disconnect the extension box from the base box.
11. Slowly lift and move the extension box away from the excavation.



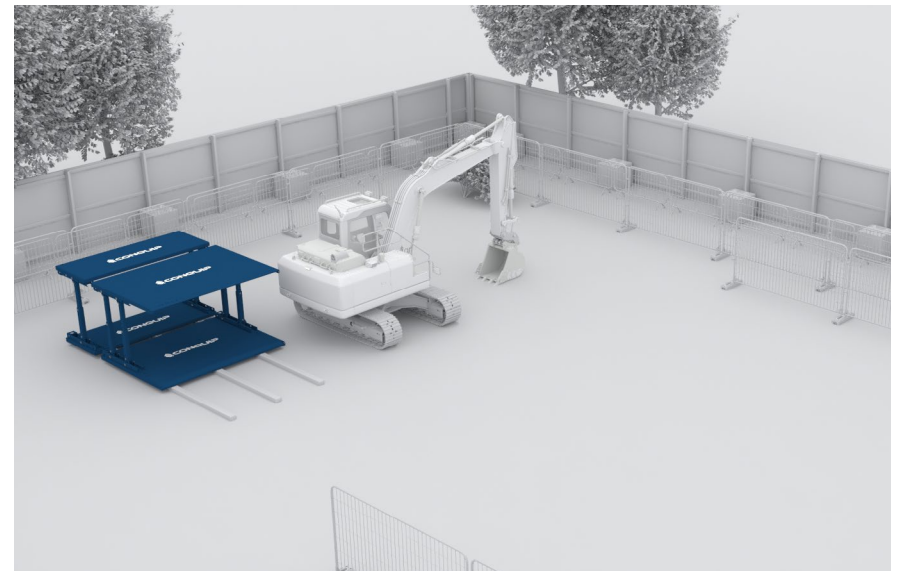
Original Working Instructions

Usage Instructions

12. Remove the R-clips, pins and the connectors from the base box.



13. Backfill the trench and extract the base box using the same method.
14. Attach a suitably rated four-leg chain sling to the top lifting points on the base box and move away from the excavation.
15. Once all boxes have been successfully extracted, fill in the remainder of the trench and remove all equipment from the area.



Original Working Instructions

Safety Instructions

Basic Safety

A site-specific Risk Assessment, and lift plan where applicable, must be completed by the responsible person before using this equipment to control risks, produce a safe system of work and ensure safety for you, your colleagues and others. Your risk assessment will determine the correct Personal Protective Equipment (PPE) for the task you are doing. You must use it. Conquip recommends that you should wear:

- Suitable clothing
- Gloves
- Hard hat
- Protective footwear (steel toecaps)
- Safety glasses



Important Safety Notes

- Read these instructions before using this equipment. If there is anything you do not understand or if you have any concerns do not use this equipment. Contact your supervisor or Conquip Engineering Group for advice.
- You must check that you have considered all the safety requirements for the task you are doing and that this equipment is suitable.
- You must protect bystanders and the general public by preventing access to the working area.
- Do not use this equipment if you are tired, unwell or under the influence of alcohol or drugs. If you are taking any medicine or undergoing treatment you should inform your supervisor.

Usage & Transportation

- Never unevenly load this equipment.
- The weight of the equipment, together with its attachments, must be added to the weight of the load when calculating the total load that will be imposed on the lifting apparatus / operating machine.
- This equipment must be used in conjunction with the load ratings of the lifting apparatus / operating machine. (Refer to the manufacturers' load ratings and original working instructions).
- Make sure you know how to use this equipment and understand all aspects of its operation in case of emergency.
- This equipment weighs more than 25kg. Do not lift or manhandle without machine assistance.
- Do not operate this equipment near overhead power lines.
- Take care in confined spaces, near ceilings or similar hazards. This equipment was designed for vertical lifting. Do not drag, or swing.
- Before operating this equipment, check that you have enough space for you to work safely and make sure that the working area is clear of hazards, obstructions and personnel.
- Before lowering equipment make sure that the landing zone is clear and capable of accepting the size and weight of the load.
- Crush Risk. Keep hands and feet clear of the equipment at all times to avoid injury.
- Do not exceed the maximum Working Load Limit (WLL) shown on the serial plate. Ensure that the WLL on the individual lift points is not exceeded.
- Before lifting, check that the load is secured, balanced and stable. Allow space for the equipment to move if the load shifts.

Personnel

- All personnel must wear relevant personal protective equipment.
- Do not wear loose clothing or jewellery and tie back long hair to avoid becoming tangled or trapped in this equipment. You must make everyone in the work area aware of what you are doing.
- All personnel involved in the lifting operation must be competent to do so and must have been briefed in conjunction with this User Guide available from Conquip Engineering Group, the manufacturer.

Equipment Maintenance & Cleaning

- It is mandatory that the equipment is thoroughly examined regularly, by a qualified engineer, to ensure compliance with relevant regulation/s. (Conquip recommend to carry out thorough examination every six months).
- This product may incorporate various loose and detachable items of lifting gear. Refer to the separate requirements for the safe use of those items.
- When not being used, store the unit in a clean, upright condition and in a safe place where it will be protected from thieves and unauthorised users.
- This equipment must be inspected by the responsible person before each use and then regularly, as determined by your risk assessment or working practice. If you have any concerns about condition or suitability do not use.

Disclaimer

Warranty

The products supplied by Conquip Engineering Group are all guaranteed by a 12 month warranty.

Apart from where exceptions apply, Conquip Engineering Group promises to repair or replace any fault which the Company considers to be due to defective material or workmanship within 12 months of the date of sale, at no additional cost.

- Faults arising from unauthorised alterations (see modifications section below for full details).
- Damage caused by abuse, neglect, misuse or falling.
- Damage caused because of failure to follow transportation, storage, loading, cleaning or operating instructions.
- Replacement or repair of components due to fair wear and tear.
- Any consequential damage or wear arising from the use or fitting of additional or non-standard parts.

Modifications

If any third-party modifications or alterations, involving drilling, welding, cutting or distortion of materials in any form, are to be carried out on the product, Conquip Engineering Group must provide full written approval prior to the work being carried out.

Alterations, modifications, additions or repairs must be carried out by Conquip Engineering Group's recognised distributors, if they are not carrying out the work themselves.

Conquip Engineering Group operate a continuous improvement policy and therefore reserve the right to alter technical specifications and user guide details at any point without notice.

Conquip Engineering Group will not cover or reimburse any transportation and/or shipment costs to and from their premises or their recognised agents, or any material and/or labour costs for repair, replacement or assessment against a warranty claim.

Conquip Engineering Group and/or their directors, employees, insurers or recognised agents will not be held liable for consequential damages, losses or expenses relating to the inability to use the product correctly for its purpose.

Standards & Regulations

This Trench Box shoring system has been certified by a Professional Engineer licenced in Australia (BE ME PhD MIE Aust. NER RPEQ) in accordance with the relevant Australian design standards.

EC Declaration of Conformity

In accordance with EN ISO 17050-1:2004

Declaration: As defined by the Machinery Directive 2006/42/EC and subsequent amendments

We, CONQUIP ENGINEERING GROUP, herewith declare that the following indicated equipment meets the fundamental health and safety requirements concerning the EU guide line(s), due to their design and manufacture.

This declaration will be rendered null and void if the machine is changed without our approval.

Signed:  **Dated: 2025**

Garry Critchley, Chief Executive Officer

Product Code(s):	TL101-00009, TL101-00010
EC Directive/ Regulation:	2006/42/EC, Lifting Operations and Lifting Equipment Regulations 1998 Provision and Use of Work Equipment Regulations 1998
Harmonised Standards:	BS EN ISO 12100:2010 AS 4744.1-2000 AS 4100:2020
General Description/ Designation:	Trench Base Box - TL101-00009 Trench Extension Box - TL101-00010
WLL:	TL101-00009 = 60kPa TL101-00010 = 60kPa

Important Notes

- This User Guide is for this Conquip product only.
- Any movements of the product must be thoroughly planned before the work commences to identify potential hazards and assess risk.
- All personnel involved in lifting and transportation of this product must have read this User Guide and must be properly briefed.
- You must be competent, alert and medically fit when using this equipment. If you have a medical condition, a mental or physical disability, you must seek advice from a medical professional before using this equipment.

Talking to us is easy
We're here to help

Call us on (02) 8844 4590
Email us at sales@conquipgroup.com.au
www.conquipgroup.com.au